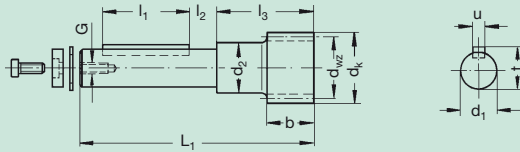




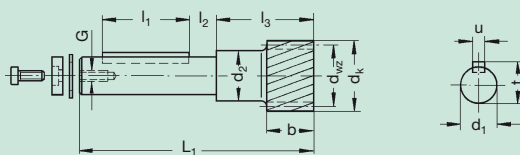
gerade verzahnt, 20° EW, Verzahnung längsballig geschliffen, Toleranzen nach DIN 3962/63/67
straight tooth system, 20° pressure angle, teeth are ground and crowned, tolerances acc. to DIN 3962/63/67



16MnCr5, 1.7131
 einsatzgehärtet
 case-hardened
 Verz.-Qual.
 tooth. qual.
6 e 25

Bestell-Nr. Order code	Getriebe ao Gearbox ao HP/E/B	Modul module	Zähnez. no. of teeth	x	d _{wz}	d _k	b	d _{1h6}	d ₂	L ₁	l ₁	l ₂	l ₃	u	t	G	a	kg
20 28 115	32	2	15	0,375	31,50	35,5	25	20	24	105	28	13,5	50,0	6	22,5	M 5	37,75	0,50
20 28 021	50	2	21	-	42,00	46,0	25	25	35	141	63	13,0	53,0	8	28,0	M 8	43,00	1,21
20 28 332	50	2	32	-	64,00	68,0	25	25	38	141	63	13,0	53,0	8	28,0	M 8	54,00	1,25
20 28 321	50	3	21	-	63,00	69,0	30	25	38	143	63	13,0	55,0	8	28,0	M 8	57,50	1,33
20 28 432	63	2	32	-	64,00	68,0	25	28	42	166	80	14,5	57,5	8	31,0	M 8	54,00	1,50
20 28 421	63	3	21	-	63,00	69,0	30	28	42	168	80	14,5	60,0	8	31,0	M 8	57,50	1,60
20 28 417	63	4	17	-	68,00	76,0	40	28	42	173	80	14,5	65,0	8	31,0	M 8	69,00	2,00
20 28 532	80	2	32	-	64,00	69,0	25	36	48	181	100	12,5	57,0	10	39,0	M 12	54,00	2,35
20 28 521	80	3	21	-	63,00	69,0	30	36	48	186	100	12,5	62,0	10	39,0	M 12	57,50	2,50
20 28 517	80	4	17	-	68,00	76,0	40	36	48	191	100	12,5	67,0	10	39,0	M 12	69,00	2,65
20 28 617	100	4	17	-	68,00	76,0	40	48	57	216	125	9,0	72,0	14	51,5	M 12	69,00	4,05
20 28 630	100	4	30	-	120,00	128,0	40	48	57	216	125	9,0	72,0	14	51,5	M 12	95,00	6,40
20 28 613	100	5	13	0,500	70,00	80,0	50	48	57	226	125	9,0	82,0	14	51,5	M 12	69,00	4,20
20 28 715	125	5	15	0,500	80,00	90,0	50	60	68	272	150	10,0	90,0	18	64,0	M 16	74,00	6,94
20 28 713	125	6	13	0,500	84,00	96,0	60	60	68	282	150	10,0	100,0	18	64,0	M 16	85,00	7,45

schräg verzahnt, 19° 31' 42" links, 20° EW, Verzahnung längsballig geschliffen, Toleranz nach DIN 3962/63/67
helical tooth system, 19°31'42" left, 20° pressure angle, teeth are ground and crowned, tolerances acc. to DIN 3962/63/67



16MnCr5, 1.7131
 einsatzgehärtet
 case-hardened
 Verz.-Qual.
 tooth. qual.
6 e 25

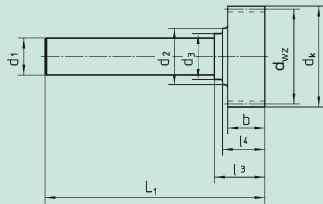
Bestell-Nr. Order code	Getriebe ao Gearbox ao HP/E/B	Modul module	Zähnez. no. of teeth	x	d _{wz}	d _k	b	d _{1h6}	d ₂	L ₁	l ₁	l ₂	l ₃	u	t	G	a	kg
20 29 120	32	1,5	20	-	31,83	34,83	20	20	26	100	40	7,5	45,0	6	22,5	M 5	33,42	0,60
20 29 115	32	2	15	0,4172	33,50	37,50	25	20	24	105	28	13,5	50,0	6	22,5	M 5	39,75	0,50
20 29 020	50	2	20	-	42,44	46,44	25	25	35	141	63	13,0	53,0	8	28,0	M 8	43,22	1,21
20 29 330	50	2	30	-	63,66	67,70	25	25	38	141	63	13,0	53,0	8	28,0	M 8	53,83	1,25
20 29 320	50	3	20	-	63,66	69,70	30	25	38	143	63	13,0	55,0	8	28,0	M 8	57,83	1,33
20 29 430	63	2	30	-	63,66	67,70	25	28	42	166	80	14,5	57,5	8	31,0	M 8	53,83	1,50
20 29 420	63	3	20	-	63,66	69,70	30	28	42	168	80	14,5	60,0	8	31,0	M 8	57,83	1,60
20 29 415	63	4	15	-	63,66	71,70	40	28	42	173	80	14,5	65,0	8	31,0	M 8	66,83	1,85
20 29 530	80	2	30	-	63,66	69,70	25	36	48	181	100	12,5	57,0	10	39,0	M 12	53,83	2,40
20 29 520	80	3	20	-	63,66	69,70	30	36	48	186	100	12,5	62,0	10	39,0	M 12	57,87	2,40
20 29 515	80	4	15	-	63,66	71,70	40	36	48	191	100	12,5	67,0	10	39,0	M 12	66,83	2,50
20 29 615	100	4	15	-	63,66	71,70	40	48	57	216	125	9,0	72,0	14	51,5	M 12	66,83	3,90
20 29 630	100	4	30	-	127,32	135,30	40	48	57	216	125	9,0	72,0	14	51,5	M 12	98,66	6,90
20 29 612	100	5	12	0,434	68,00	78,00	50	48	57	226	125	9,0	82,0	14	51,5	M 12	68,00	4,20
20 29 715	125	5	15	0,500	84,58	94,50	50	60	68	272	150	10,0	90,0	18	64,0	M 16	76,29	7,24
20 29 713	125	6	13	0,500	88,76	100,70	60	60	70	282	150	10,0	100,0	18	64,0	M 16	87,38	7,89

Berechnung des Achsabstandes a zwischen Ritzel und Zahnstange.
 Calculation of centre distance a between pinion and rack.





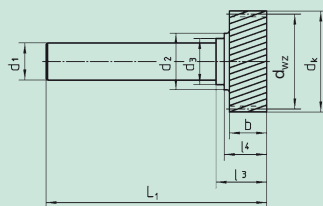
gerade verzahnt, 20° EW, Verzahnung längsballig geschliffen, Toleranzen nach DIN 3962/63/67
straight tooth system, 20° pressure angle, teeth are ground and crowned, tolerances acc. to DIN 3962/63/67



16MnCr5, 1.7131
 einsatzgehärtet
 case-hardened
 Verz.-Qual.
 tooth. qual.
6 e 25

Bestell-Nr. Order code	Getriebegröße Gearbox size HT/BG HP/E/B	Modul module	Zähnez. no. of teeth	x	d _{wz}	d _k	b	d _{1h6}	d ₂	d ₃	L ₁	l ₃	l ₄	a	kg	
20 88 115		32	2	15	0,375	31,50	35,5	25	20	24	-	105	31,0	-	37,75	0,50
20 88 021		50	2	21	-	42,00	46,0	25	25	35	31	148	34,0	28,5	43,00	1,21
20 88 332		50	2	32	-	64,00	68,0	25	25	38	31	148	34,0	28,5	54,00	1,25
20 88 321		50	3	21	-	63,00	69,0	30	25	31	-	150	36,5	-	57,50	1,33
20 88 432	50	63	2	32	-	64,00	68,0	25	28	42	36	180	38,5	33,0	54,00	1,50
20 88 421	50	63	3	21	-	63,00	69,0	30	28	42	36	183	41,0	35,5	57,50	1,60
20 88 417	50	63	4	17	-	68,00	76,0	40	28	36	-	188	46,0	-	69,00	2,00
20 88 532	63	80	2	32	-	64,00	68,0	25	36	48	-	203	32,5	-	54,00	2,35
20 88 521	63	80	3	21	-	63,00	69,0	30	36	48	-	208	37,5	-	57,50	2,50
20 88 517	63	80	4	17	-	68,00	76,0	40	36	48	-	213	42,5	-	69,00	2,65
20 88 617	80	100	4	17	-	68,00	76,0	40	48	57	-	240	43,5	-	69,00	4,05
20 88 630	80	100	4	30	-	120,00	128,0	40	48	57	-	240	43,5	-	95,00	6,40
20 88 613	80	100	5	13	0,500	70,00	80,0	50	48	57	-	250	53,5	-	69,00	4,10
20 88 715	100	125	5	15	0,500	80,00	90,0	50	60	68	-	275	55,0	-	74,00	6,30
20 88 713	100	125	6	13	0,500	84,00	96,0	60	60	68	-	285	65,0	-	85,00	6,84

schräg verzahnt, 19° 31' 42" links, 20° EW, Verzahnung längsballig geschliffen, Toleranzen nach DIN 3962/63/67
helical tooth system, 19°31'42" left, 20° pressure angle, teeth are ground and crowned, qual. 6 e 25 corresp. to DIN 3962/63/67



16MnCr5, 1.7131
 einsatzgehärtet
 case-hardened
 Verz.-Qual.
 tooth. qual.
6 e 25

Bestell-Nr. Order code	Getriebegröße Gearbox size HT/BG HP/E/B	Modul module	Zähnez. no. of teeth	x	d _{wz}	d _k	b	d _{1h6}	d ₂	d ₃	L ₁	l ₃	l ₄	a	kg	
20 89 120		32	1,5	20	-	31,83	34,83	20	20	26	-	100,25	26,0	-	33,40	0,50
20 89 115		32	2	15	0,4172	33,50	37,50	25	20	24	-	105	31,0	-	38,75	0,50
20 89 020		50	2	20	-	42,44	46,44	25	25	35	31	148	34,0	28,5	43,22	1,21
20 89 330		50	2	30	-	63,66	67,70	25	25	38	31	148	34,0	28,5	53,83	1,25
20 89 320		50	3	20	-	63,66	69,70	30	25	31	-	150	36,5	-	57,83	1,33
20 89 430	50	63	2	30	-	63,66	67,70	25	28	42	36	180	38,5	33,0	53,83	1,60
20 89 420	50	63	3	20	-	63,66	69,70	30	28	42	36	183	41,0	35,5	57,83	1,60
20 89 415	50	63	4	15	-	63,66	71,70	40	28	36	-	188	46,0	-	66,83	1,85
20 89 530	63	80	2	30	-	63,66	69,70	25	36	48	-	203	32,5	-	53,83	2,35
20 89 520	63	80	3	20	-	63,66	69,70	30	36	48	-	208	37,5	-	57,83	2,40
20 89 515	63	80	4	15	-	63,66	71,70	40	36	48	-	213	42,5	-	66,83	2,50
20 89 615	80	100	4	15	-	63,66	71,70	40	48	57	-	240	43,5	-	66,83	3,90
20 89 630	80	100	4	30	-	127,32	135,30	40	48	57	-	240	43,5	-	98,66	6,90
20 89 612	80	100	5	12	0,434	68,00	78,00	50	48	57	-	250	53,5	-	68,00	4,10
20 89 613	80	100	6	13	0,500	86,76	100,76	60	48	57	-	260	63,5	-	87,38	4,30
20 89 715	100	125	5	15	0,500	84,58	94,50	50	60	70	-	275	55,0	-	76,29	6,57
20 89 713	100	125	6	13	0,500	88,76	100,70	60	60	70	-	285	65,0	-	87,38	7,13
20 48 713*	100	125	6	13	0,500	88,76	100,76	60	60	70	-	285	65,0	-	87,38	7,13
20 48 715*	100	125	6	15	0,500	101,49	113,49	60	60	70	-	285	65,0	-	73,75	7,60

* Verzahnungsqualität 4 e 22 / Gearing quality 4 e 22

Berechnung des Achsabstandes a zwischen Ritzel und Zahnstange.
 Calculation of centre distance a between pinion and rack.

