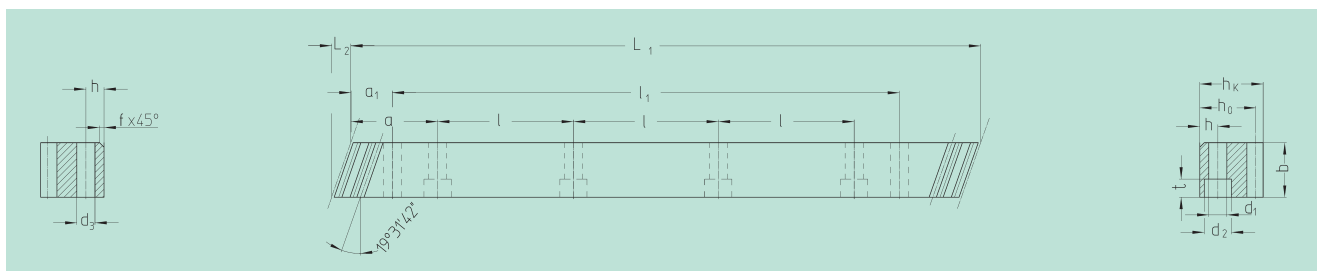




### Quality 7



Order Code	Module	L <sub>1</sub>	L <sub>2</sub>	N° of Teeth	b	h <sub>k</sub>	h <sub>0</sub>	f	a	l	N° of Holes	h	d <sub>1</sub>	d <sub>2</sub>	t	a <sub>1</sub>	l <sub>1</sub>	d <sub>3</sub>	kg
29 20 107	2	1000.00	8.5	150	24	24	22	2	62.5	125	8	8	7	11	7	31.7	936.6	5.7	4.10
29 20 157	2	1500.00	8.5	225	24	24	22	2	62.5	125	12	8	7	11	7	31.7	1436.6	5.7	6.15
29 20 207	2	2000.00	8.5	300	24	24	22	2	62.5	125	16	8	7	11	7	31.7	1936.6	5.7	8.20
29 30 107	3	1000.00	10.3	100	29	29	26	2	62.5	125	8	9	10	15	9	35.0	930.0	7.7	5.90
29 30 157	3	1500.00	10.3	150	29	29	26	2	62.5	125	12	9	10	15	9	35.0	1430.0	7.7	8.85
29 30 207	3	2000.00	10.3	200	29	29	26	2	62.5	125	16	9	10	15	9	35.0	1930.0	7.7	11.80
29 40 107	4	1000.00	13.8	75	39	39	35	2	62.5	125	8	12	14	20	13	33.3	933.4	11.7	10.70
29 40 157 <sup>1)</sup>	4	1506.67	13.8	113	39	39	35	2	62.5	125	12	12	14	20	13	33.3	1433.0	11.7	16.00
29 40 207	4	2000.00	13.8	150	39	39	35	2	62.5	125	16	12	14	20	13	33.3	1933.4	11.7	21.40
29 50 107	5	1000.00	17.4	60	49	39	34	2.5	62.5	125	8	12	14	20	13	37.5	925.0	11.7	13.00
29 50 157	5	1500.00	17.4	90	49	39	34	2.5	62.5	125	12	12	14	20	13	37.5	1425.0	11.7	19.50
29 50 207	5	2000.00	17.4	120	49	39	34	2.5	62.5	125	16	12	14	20	13	37.5	1925.0	11.7	26.00
29 60 107	6	1000.00	20.9	50	59	49	43	2.5	62.5	125	8	16	18	26	17	37.5	925.0	15.7	18.10
29 60 157	6	1500.00	20.9	75	59	49	43	2.5	62.5	125	12	16	18	26	17	37.5	1425.0	15.7	27.10
29 60 207	6	2000.00	20.9	100	59	49	43	2.5	62.5	125	16	16	18	26	17	37.5	1925.0	15.7	36.20
29 80 107	8	960.00	28.0	36	79	79	71	2.5	60.0	120	8	25	22	33	21	120.0	720.0	19.7	42.50
29 80 157	8	1440.00	28.0	54	79	79	71	2.5	60.0	120	12	25	22	33	21	120.0	1200.0	19.7	65.00
29 80 207	8	1920.00	28.0	72	79	79	71	2.5	60.0	120	16	25	22	33	21	120.0	1680.0	19.7	85.00
29 10 107	10	1000.00	35.11	30	99	99	89	2.5	62.5	125	8	32	33	48	32	125.0	750.0	19.7	68.72
29 10 157	10	1500.00	35.11	45	99	99	89	2.5	62.5	125	12	32	33	48	32	125.0	1425.0	19.7	104.00

1) These racks should be used for continuous linking only with the left side (see sketch).



**Total pitch error  $GT_f/1000 \leq 0.060$  mm.**

- Teeth induction-hardened and ground
- Material C45
- Ground on all sides after hardening

**Mounting racks, see page ZF-2.**

**To achieve precision rack joints, we recommend our patented rack assembly kit, see page ZF-4.**

**For lubrication of racks & pinions, we recommend our automatic lubrication systems, see page ZE-1.**

**For the calculation and selection of the rack & pinion drive, see page ZD-1.**

**Screws for rack mounting, see page ZF-3.**